

# New, Advanced Packaging for Active Lifestyles

At E. EXCEL we are always looking for better ways to meet your needs and give you peace of mind when using our products. We are pleased to introduce the new packaging for *Millennium*®.



### EP-PAK (GL Film) Packaging for Millennium

Millennium uses paper cartons made from EP-PAK (GL Film). This is a patented, state-of-the-art technology from Toppan Printing Co., Ltd.

**EP-PAK** is made using a composite cardboard comprising many barrier films. Its patented “Edge Protect” structure ensures the cardboard layer has no direct contact with the contents of the product. It also prevents contents from leaking.

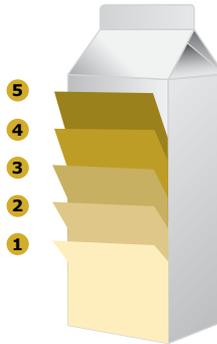
**GL Film** is a barrier film patented by Toppan Printing.

#### About Toppan Printing Co., Ltd.

Founded in 1900, Toppan Printing Co., Ltd. is a listed company with over 48,000 employees, and it is one of the most established and reputable companies in Japan.

#### EP-PAK (GL Film)

- 5. Polyethylene
- 4. GL Film
- 3. Polyethylene
- 2. Paper
- 1. Polyethylene



Layer	Material	Functions
First Layer	Polyethylene	Protects carton surface; forms base for printing
Second Layer	Paper	Basic material of carton
Third Layer	Polyethylene	Laminated layer between GL Film layer and paper layer
Fourth Layer	GL Film	Forms barrier between liquid contents and external environment
Fifth Layer	Polyethylene	Protects liquid contents; heating film material

### Advantages of EP-PAK (GL Film)

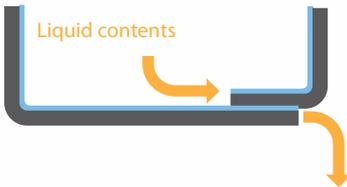
*Millennium* packaging with EP-PAK (GL Film) has many unique features that offer advantages over conventional packaging for liquids (e.g., milk cartons).

Conventional Paper Packaging for Liquids	Millennium Packaging with EP-PAK (GL Film)
Milk cartons are typically made from paperboard coated with a single layer of waterproof plastic, generally polyethylene. Tiny impurities may enter the product and contaminate it.	The EP-PAK (GL Film) provides multilayer barrier protection from impurities in the external environment. This protects consumers' health and safety.
Conventional packaging may leak when used with high-sodium or highly acidic liquids.	EP-PAK (GL Film) does not leak, even when used with high-sodium or highly acidic liquids, because it has superior multilayered coating with GL Film and sealing.
Conventional packaging is not fully sealed, and this means a shorter shelf life for the product.	EP-PAK (GL Film) is fully sealed using the patented Edge Protect structure. This means a longer shelf life for the product.

### Edge Protect Structure

#### Seal Structures for Sides and Base

◇ Conventional paper carton



◇ *Millennium* Toppan EP-PAK



### Packaging Machinery

Almost USD 1 million is invested in advanced packaging machinery from Shikoku Kakoki Co., Ltd., Japan to give customers the very best in state-of-the-art packaging for *Millennium's* new packaging. Superior cutting-edge technology employed in this machinery puts it miles ahead of conventional paper carton machinery. *Millennium* is the first product in the United States to use this advanced packaging machinery.



### Benefits

- **Freshness:** Sold in a box of 5 x 200 ml individual packs.
- **Portable:** Handy for school, work, and traveling.
- **Convenience:** Ready to drink.
- **Tamper-proof spout:** The spout has a band that makes it obvious if it has been opened.
- **Re-sealable:** Drink the amount you want when you want it.

*Millennium's* new packaging prevents leaks, protects *Millennium* from contaminants, provides a long shelf life, and prevents nutrient loss. This keeps *Millennium* contaminant free and nutrient rich, making it an even better addition to your healthy life than it was before.



**E. EXCEL**  
**丞燕国际机构**

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